



ITEM	DESCRIPTION	PART No.	QTY
1	600 HORIZONTAL PLATE ASSY	6504-A	1
2	400 VESA BRKT LH ASSY	6470-C	1
3	400 VESA BRKT RH ASSY	6470-D	1
4	HALF UNIVERSAL STACKING SPACER	440188	4
5	UNIVERSAL STACKING SPACER	440185	12
6	8-6 NYLON SLEEVE	440164	4
7	6-4 NYLON SLEEVE	440163	4
8	M4x25LG POZI PAN HEAD SCREW	400544	4
9	M4x45LG POZI PAN HEAD SCREW	400561	4
10	M5x25LG POZI PAN HEAD SCREW	400407	4
11	M6x25LG POZI PAN HEAD SCREW	400151	4
12	M6x45LG POZI PAN HEAD SCREW	400557	4
13	M8x25LG POZI PAN HEAD SCREW	400551	4
14	M8x45LG POZI PAN HEAD SCREW	400608	4

0	ORIGINAL ISSUE	26/06/2017	RS	--
REV	REVISION DESCRIPTION	DATE	BY	CHK'D

GENERAL TOLERANCES UNLESS OTHERWISE STATED	
INDIVIDUAL COMPONENT DIMS	+/-0.50
MACHINED COMPONENTS	+/-0.10
PROCESS PUNCHED HOLES	+/-0.10
OTHER HOLES	+/-0.20
BEND FORMED ANGLES	+/-1.00°
OTHER ANGLES	+/-0.25°
ACCUMULATIVE DIMS O/ALL	+/-0.50
PAINT THICKNESS	0.1mm +/-0.05
ALL ANGLES 90° UNLESS OTHERWISE STATED	

MATERIAL :-	SEE COMPONENT DRG
FINISH :-	SEE COMPONENT DRG
COMMENTS :-	"sc" DENOTES SPECIAL CHARACTERISTIC DIM REMOVE ALL SHARP EDGES

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THIRD ANGLE PROJECTION

DO NOT SCALE

**AVF GROUP LTD**  
ROAD 30, HORTONWOOD INDUSTRIAL ESTATE, TELFORD

DESIGNER :- R SINGLETON      SCALE :- 1:4

DESCRIPTION  
**UNIVERSAL TILT  
600x400 MODULE KIT**

DRAWING No.  
**P6525**

SHEET 1 OF 1      A3