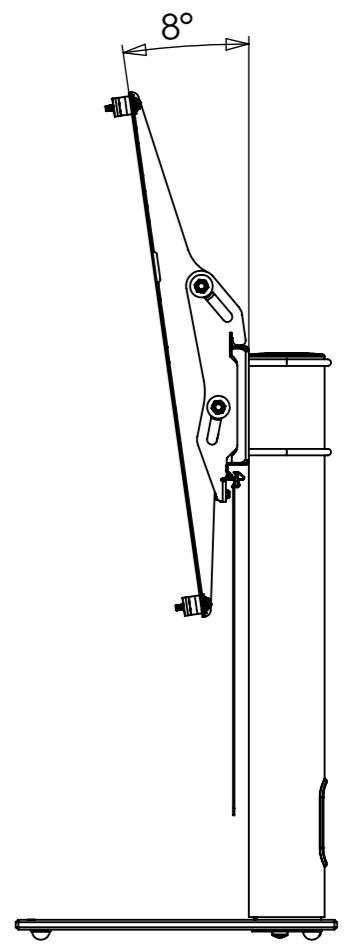


MAX UPWARD TILT



MAX DOWNWARD TILT